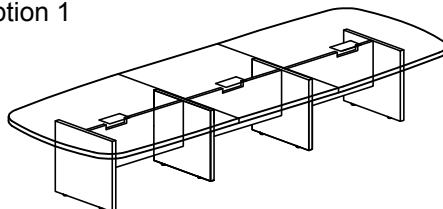


Before assembly, please remove all parts from carton, verifying that you have the correct quantities, and read all the instructions.

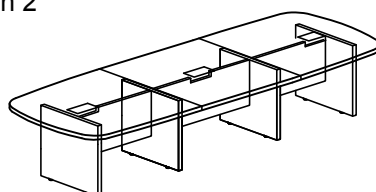
IN THE CARTON:

Option 1



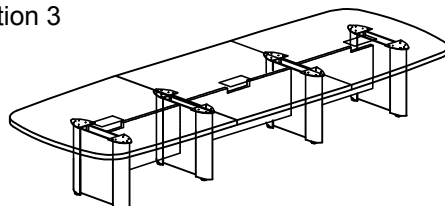
See Page 4

Option 2



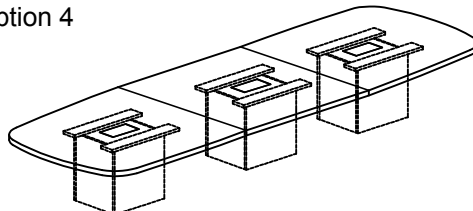
See Page 4

Option 3



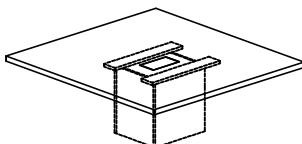
See Page 5

Option 4



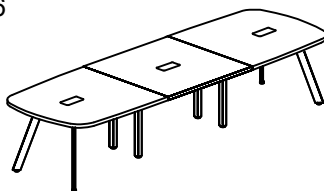
See Page 6

Option 5



See Page 6

Option 6



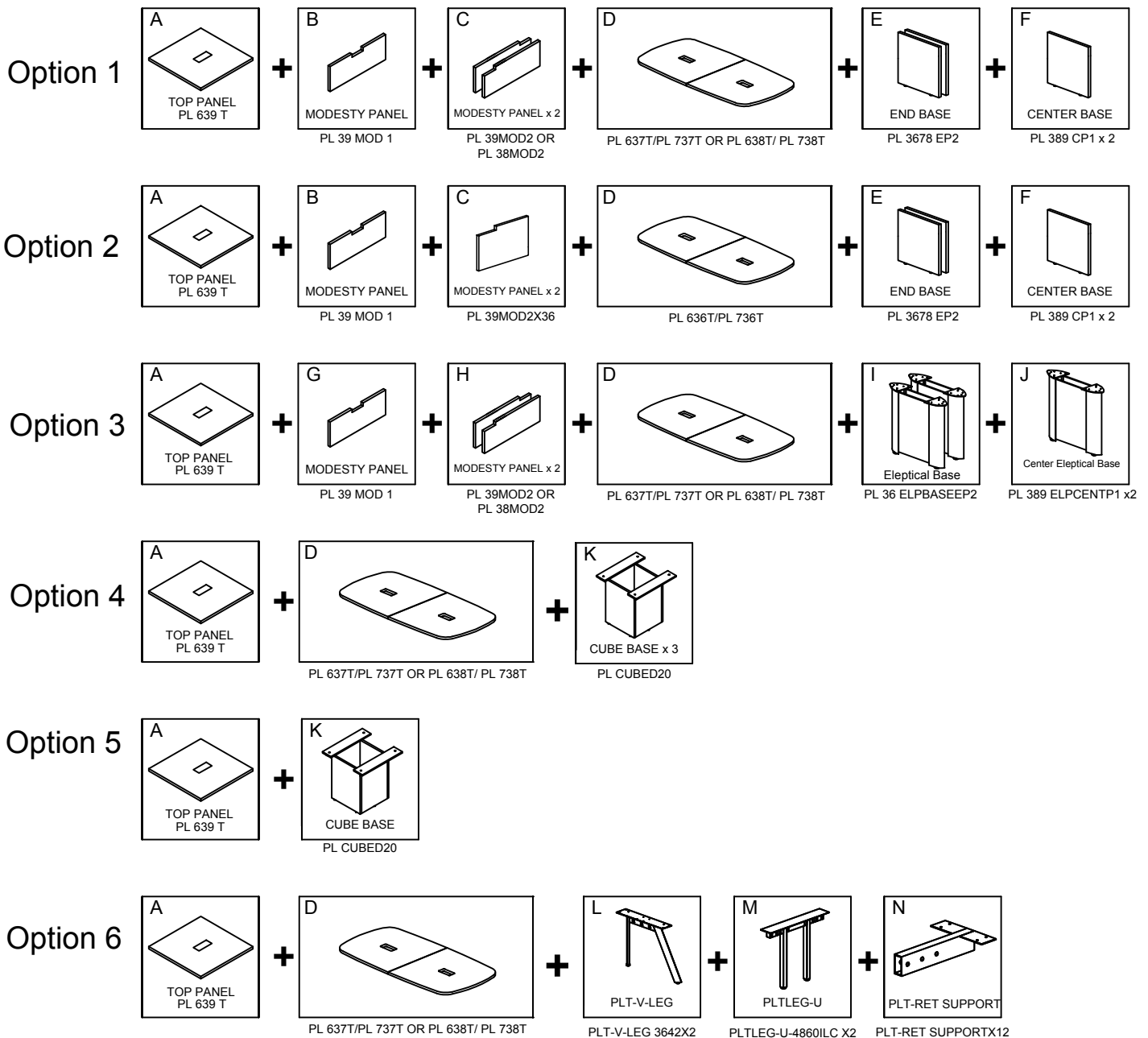
See Page 7&8

PL 639 T + PLT-VLEG + PLTLEG-U

ASSEMBLY INSTRUCTIONS

MODEL: PL639T

COMPONENTS:



▲ ATTENTION ▲

Place all wooden parts on a clean, smooth surface to prevent them from being scratched. Check to be sure that you have all parts and hardware. Remove all wrapping materials, including staples and packing straps before you start to assemble. Do not tighten all screws/bolts until all completely assembled. Keep all hardware parts out of reach of children. If any parts are missing, broken, damaged or worn, stop use of product until repairs have been made using factory authorized parts. Failure to follow these warnings may result in injury.

ASSEMBLY INSTRUCTIONS

MODEL: PL639T

HARDWARE:

INCLUDED
WITH TABLE
TOP

		
A1 6 Hole L-Bracket 4 Pcs	A2 Flat-Bracket 4 Pcs	A3 Screw #6 x 5/8" 48 Pcs

INCLUDED
WITH END
BASES
(PL3678EP2GG)

							
C1 Cam Lock 10 Pcs	C2 Klix Cam 10 Pcs	C3 Housing Cap (Long) 6 Pcs	C4 Housing Cap (Short) 4 Pcs	C5 Adjustable Glide 4 Pcs	C6 6 Hole L-Bracket 4 Pcs	C7 Screw #6 x 5/8" 24 Pcs	C8 M4 x 65 Allen-Key 1 Pc

INCLUDED
WITH
CENTER
END BASE
(PL389CP1)

						
F1 Cam Lock 6 Pcs	F2 Klix Cam 6 Pcs	F3 Housing Cap (Long) 6 Pcs	F4 Adjustable Glide 2 Pcs	F5 6 Hole L-Bracket 4 Pcs	F6 Screw 24 Pcs	F7 M4 x 65 Allen-Key 1 Pc

INCLUDED
WITH
ELLIPTICAL
BASES
(PL36ELPBASEEP2)

						
D1 Cam Lock 6 Pcs	D2 Klix Cam 6 Pcs	D3 Housing Cap (Long) 6 Pcs	D4 6 Hole L-Bracket 4 Pcs	D5 Screw #6 x 5/8" 24 Pcs	D6 M4 x 65 Allen-Key 1 Pc	D7 CSK Scw M3.5 x 20MM 16 Pcs

INCLUDED
WITH CENTER
ELLIPTICAL
BASE
(PL389ELPCENTP1)

						
E1 Cam Lock 4 Pcs	E2 Klix Cam 4 Pcs	E3 Housing Cap (Long) 4 Pcs	E4 6 Hole L-Bracket 4 Pcs	E5 Screw #6 x 5/8" 24 Pcs	E6 M4 x 65 Allen-Key 1 Pc	E7 CSK Scw M3.5 x 20MM 8 Pcs

INCLUDED
WITH CUBE
BASE
(PLCUBED20)

												
E1 Cam Lock 18 Pcs	E2 Klix Cam 18 Pcs	E3 Housing Cap (Short) 4 Pcs	E4 Housing Cap (Long) 14 Pcs	E5 Adjustable Glide 5 Pcs	E6 M4 x 65 Allen-Key 1 Pc	E7 6 Hole L-Bracket 4 Pcs	E8 Screw #6 x 5/8" 24 Pcs	E9 Softclosing Door Hinges 1 Pair	E10 Magnet Catches 1 Set	E11 Screw #3.5 x 16mm 2 Pcs	E12 Screw #3.5 x 12mm 2 Pcs	E13 JCBC Screw M6 x 40mm = 8pcs 1/4 Washer = 8pcs

INCLUDED
WITH
V-LEG/U-LEG/SQUARE
POST LEG
BASES

							
F1 #6 x 16mm P/H Cross Recess Screw 4 Pcs	F2 Screw #4 x 16mm 16Pcs	F3 M4 x 65 Allen-Key 1 Pc	G1 #6 x 16mm P/H Cross Recess Screw 4 Pcs	G2 Screw #4 x 16mm 16Pcs	G3 M4 x 65 Allen-Key 1 Pc	H1 Screw #4 x 16mm 32Pcs	I1 Screw #4 x 16mm 4Pcs

ASSEMBLY INSTRUCTIONS MODEL: PL639T

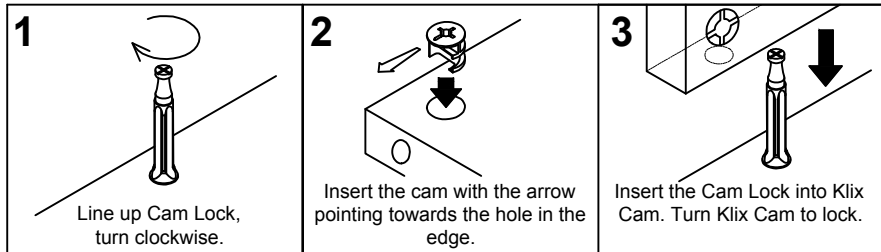


Before assembly, please remove all parts from carton, verifying that you have the correct quantities, and read all the instructions.

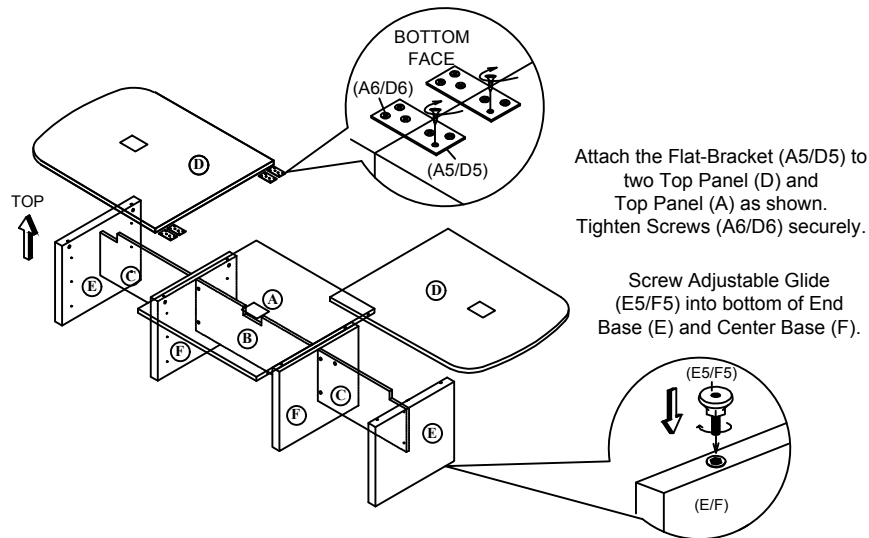
IN THE CARTON:

Not all of the provided holes will be used during installation. This does not affect product performance or safety.

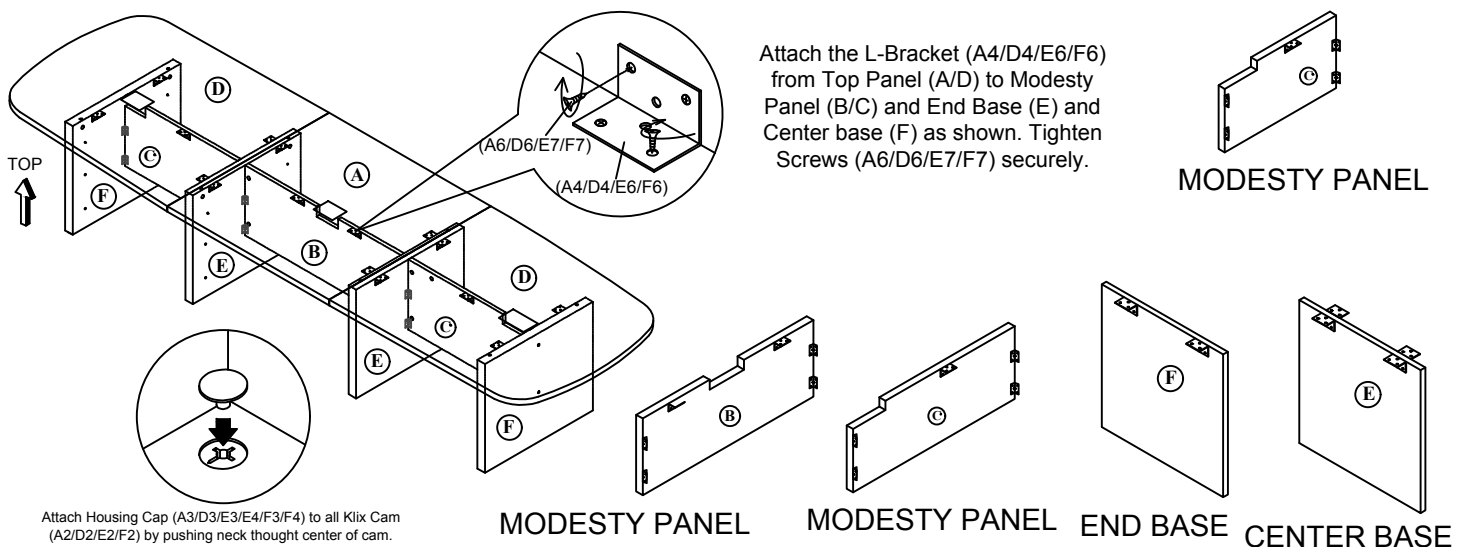
KLIX CAM INSTRUCTIONS



Option 1



Attach Center Base (F) to Modesty Panel (B) by using Cam Lock (E1/F1) and Klix Cam (E2/F2). Attach Modesty Panel (C) to Center Base (F) by using Cam Lock (E1/F1) and Klix Cam (E2/F2). Attach End Base (E) to Modesty Panel (C) by using Cam Lock (E1/F1) and Klix Cam (E2/F2). Attach Top Panel (A) & Top Panel (D) to Center Base (F) & End Base (E) & Modesty Panel (B/C) by using Cam Lock (E1/F1) and Klix Cam (E2/F2).



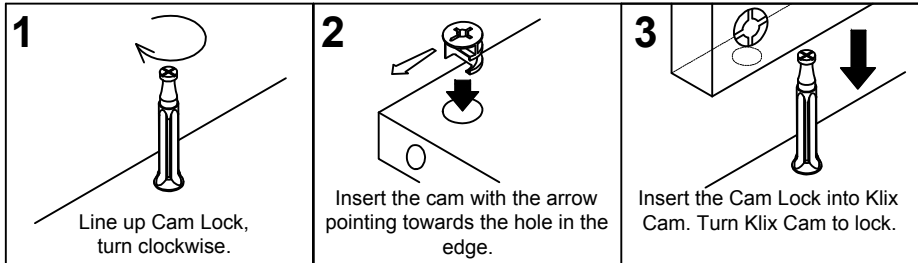
ASSEMBLY INSTRUCTIONS MODEL: PL639T

Before assembly, please remove all parts from carton, verifying that you have the correct quantities, and read all the instructions.

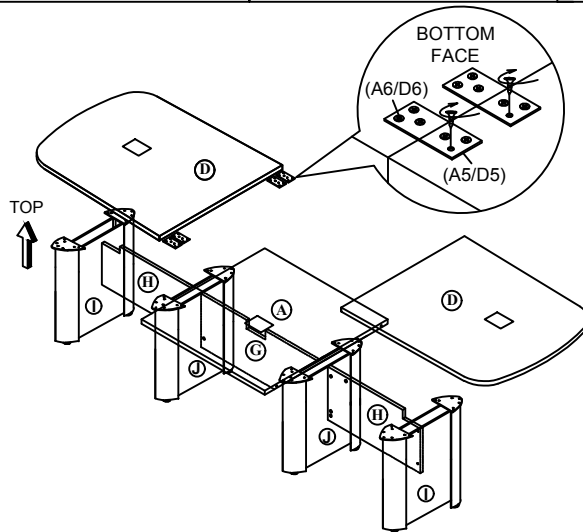
IN THE CARTON:

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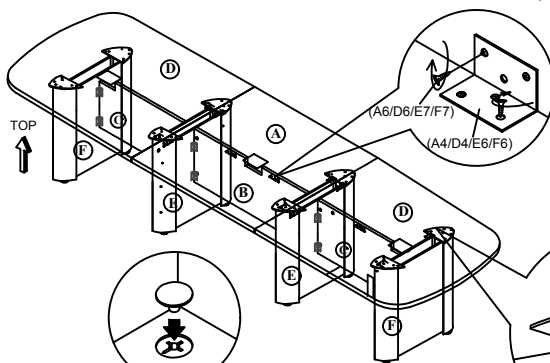
KLIX CAM INSTRUCTIONS



Option 2



Attach Center Eleptical Base (J) to Modesty Panel (G) by using Cam Lock (J1/I1) and Klix Cam (J2/I2). Attach Modesty Panel (H) to Center Base (I) by using Cam Lock (J1/I1) and Klix Cam (J2/I2). Attach Eleptical Base (J) to Modesty Panel (H) by using Cam Lock (J1/I1) and Klix Cam (J2/I2). Attach Top Panel (A) & Top Panel (D) to Center Eleptical Base (I) & End Base (J) & Modesty Panel (G/H) by using Screw (J7/I8).



Attach Housing Cap (A3/D3/J3/I3) to all Klix Cam (A2/D2/J2/I2) by pushing neck thought center of cam.

Attach Top Panel (A) & Top Panel (D) to Center Eleptical Base (I) & End Eleptical Base (J) & Modesty Panel (G/H) by using Screw (J7/I8).

MODESTY PANEL

MODESTY PANEL Elliptical Base

Elliptical Center Base

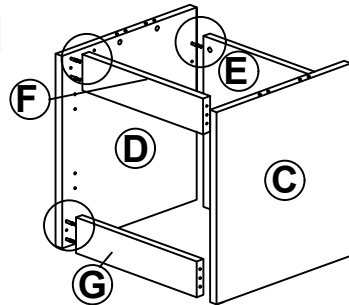
ASSEMBLY INSTRUCTIONS MODEL: PL639T

Before assembly, please remove all parts from carton, verifying that you have the correct quantities, and read all the instructions.

IN THE CARTON:

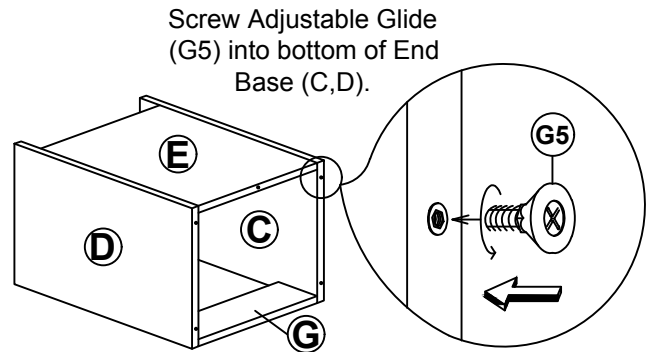
Not all of the provided holes will be used during installation. This does not affect product performance or safety.

1



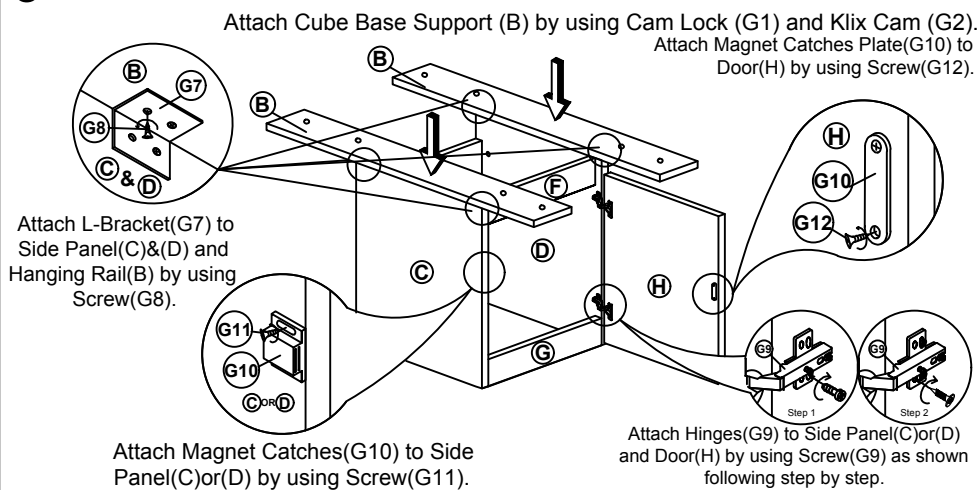
Assemble Cube Base by attaching Side Panels(C)&(D) to Back Panels(E), Top rail(F) & Bottom Rail(G) with Cam Lock (G1) and Klix Cam (G2).

2



Screw Adjustable Glide (G5) into bottom of End Base (C,D).

3



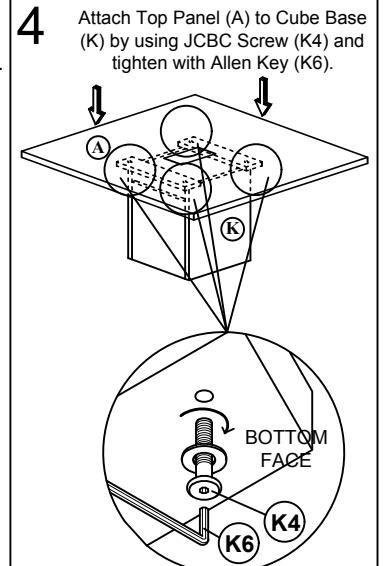
Attach Cube Base Support (B) by using Cam Lock (G1) and Klix Cam (G2). Attach Magnet Catches Plate(G10) to Door(H) by using Screw(G12).

Attach L-Bracket(G7) to Side Panel(C)&(D) and Hanging Rail(B) by using Screw(G8).

Attach Magnet Catches(G10) to Side Panel(C)or(D) by using Screw(G11).

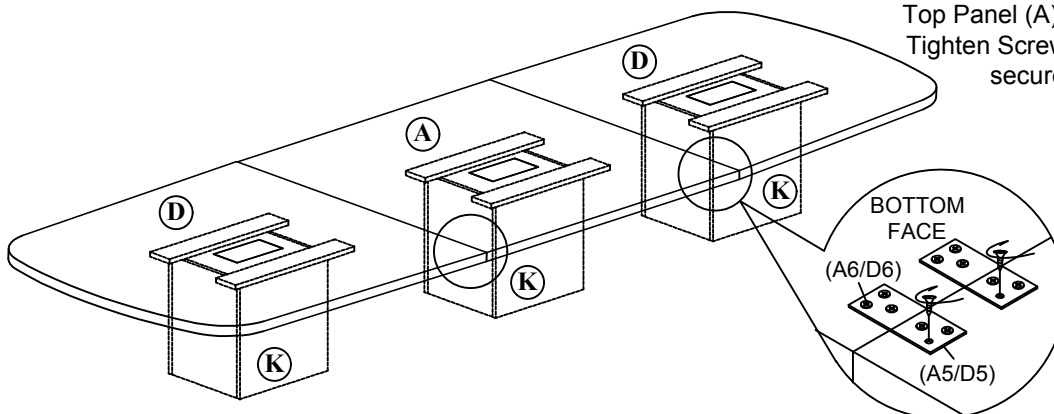
Attach Hinges(G9) to Side Panel(C)or(D) and Door(H) by using Screw(G9) as shown following step by step.

4



Attach Top Panel (A) to Cube Base (K) by using JCBC Screw (K4) and tighten with Allen Key (K6).

5 Option 3



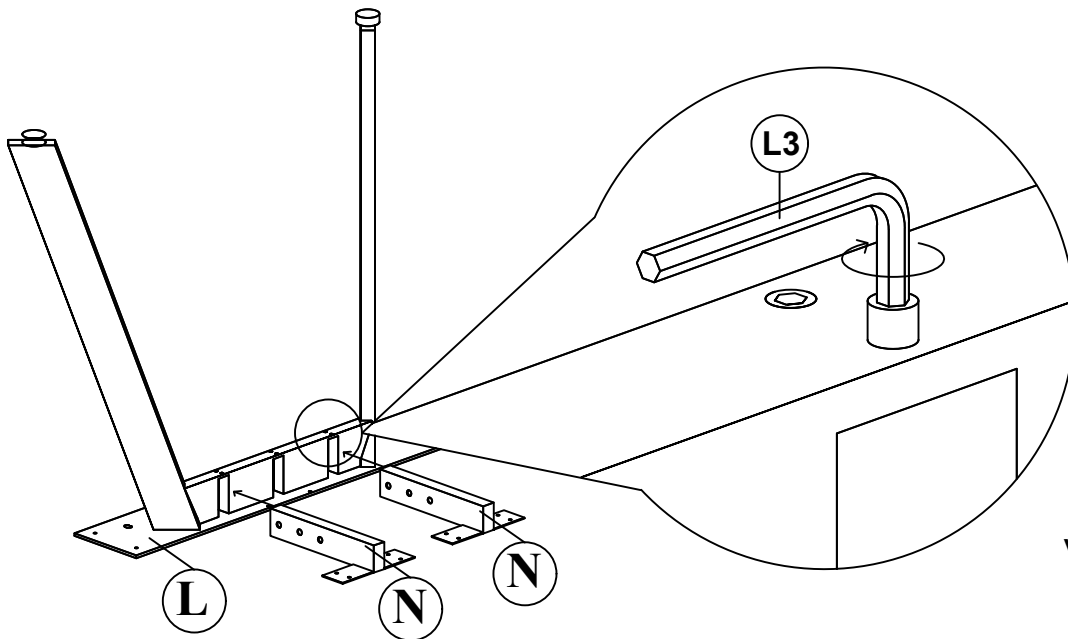
Attach the Flat-Bracket (A6/D6) to two Top Panel (D) and Top Panel (A) as shown. Tighten Screws (A5/D5) securely.

Before assembly, please remove all parts from carton, verifying that you have the correct quantities, and read all the instructions.

IN THE CARTON:

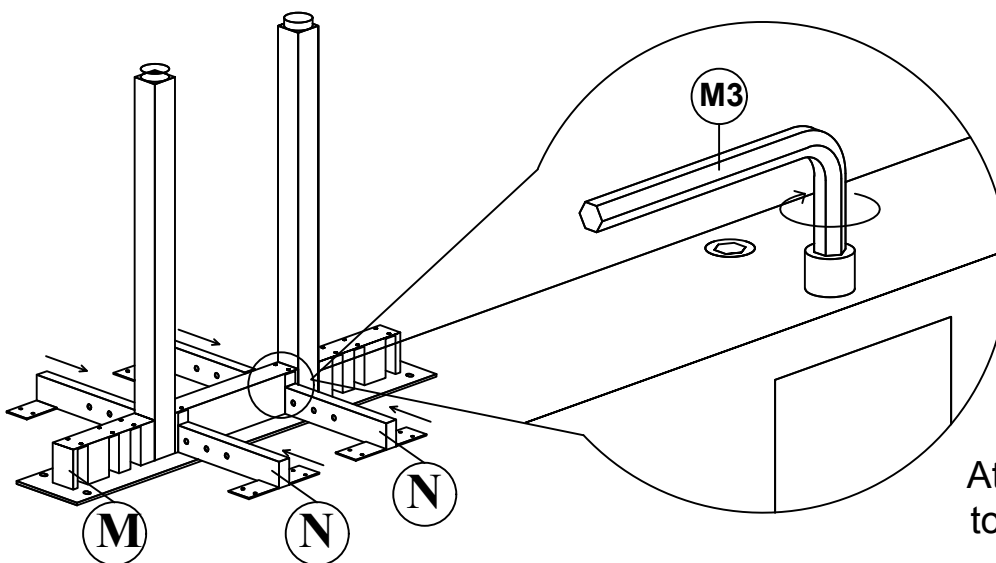
Not all of the provided holes will be used during installation. This does not affect product performance or safety.

1



Attach Plt Ret
Support(N) to Plt
V-LEG(L) by using
Allen-Key(L3)

2



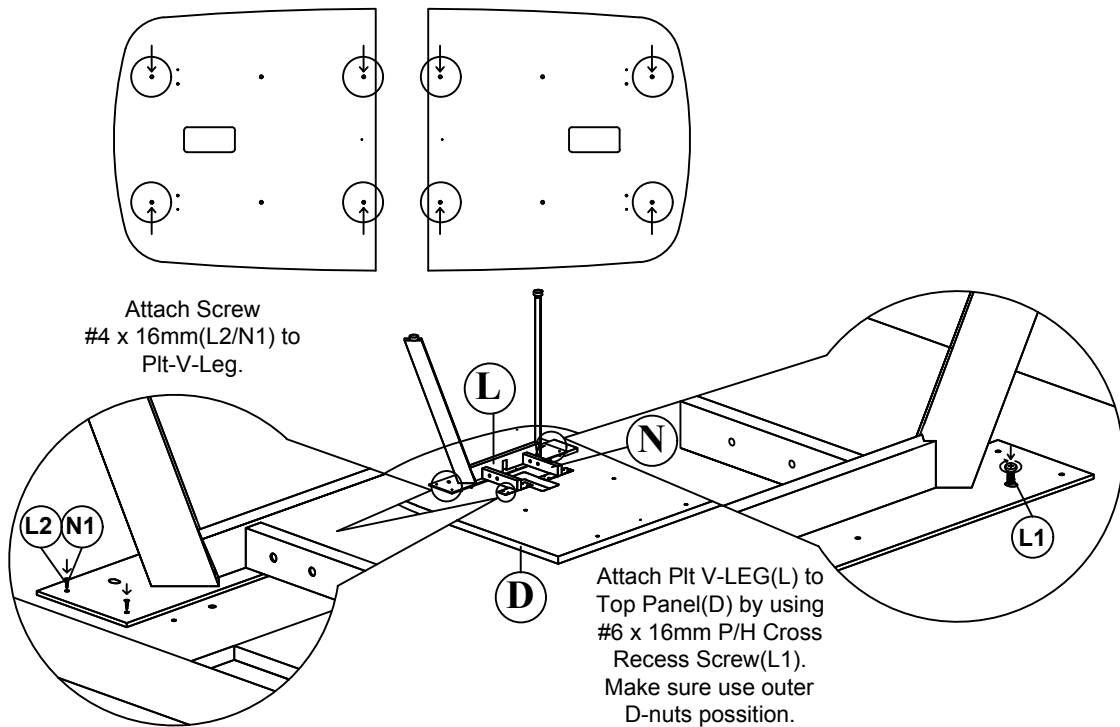
Attach Plt Ret Support(N)
to Plt-LEG U(M) by using
Allen-Key(M3)

Before assembly, please remove all parts from carton, verifying that you have the correct quantities, and read all the instructions.

IN THE CARTON:

Not all of the provided holes will be used during installation. This does not affect product performance or safety.

3



4

